



ITEM	QTY -041	P/N	DESCRIPTION
	X	D5149-041	STEP BASE ASSY
1	1	D5149-1	STEP BASE
2	1	D5149-3	STEP
3	1	D5149-5	STEP CAP
4	1	D5152-1	RUBBER
5	4	MS21209-F4-20	HELICOIL INSERT

NOTES:  
1) MATERIAL: N/A  
2) FINISH: POWDER COAT WHITE GLOSS (4.3.5.2) PER DART QSI 044  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: PER QS1 044 6.5  
7) WEIGHT: 1.59 lbs  
8) ORIENT STEP TO FIT FLUSH WITH BASE POCKET PRIOR TO WELDING  
9) MOUNT D5152-1 RUBBER TO D5149-1 STEP BASE USING CONTACT CEMENT AFTER POWDER COAT  
10) APPLY BLACK ANTI-SKID COATING ALL AROUND STEP, AS SHOWN

**D5149-041 STEP BASE ASSEMBLY**

PRELIMINARY ISSUE

A	NEW ISSUE	DB	14.08.26
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	ML	DRAWING NO.	REV. A16
MFG. APPR.	JFS	<b>D5149</b>	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>STEP BASE ASSEMBLY</b>	NTS
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